

EQUIP. TYPE *R390A/JRR* EXP. NO. \_\_\_\_\_

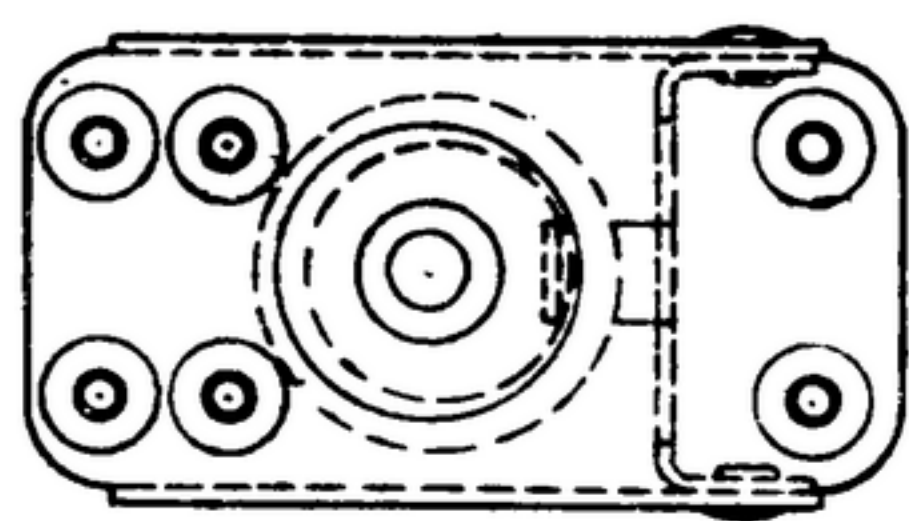
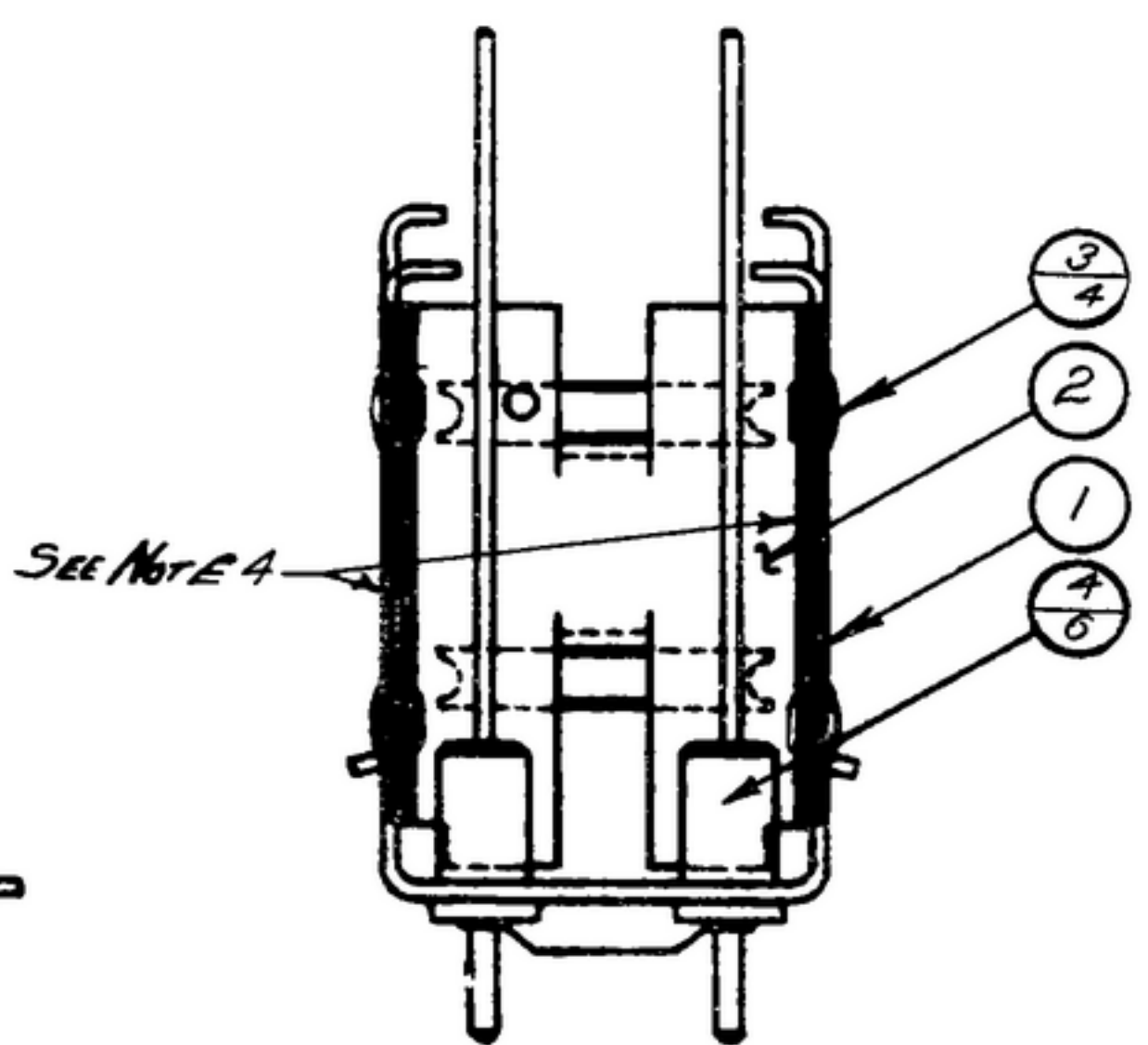
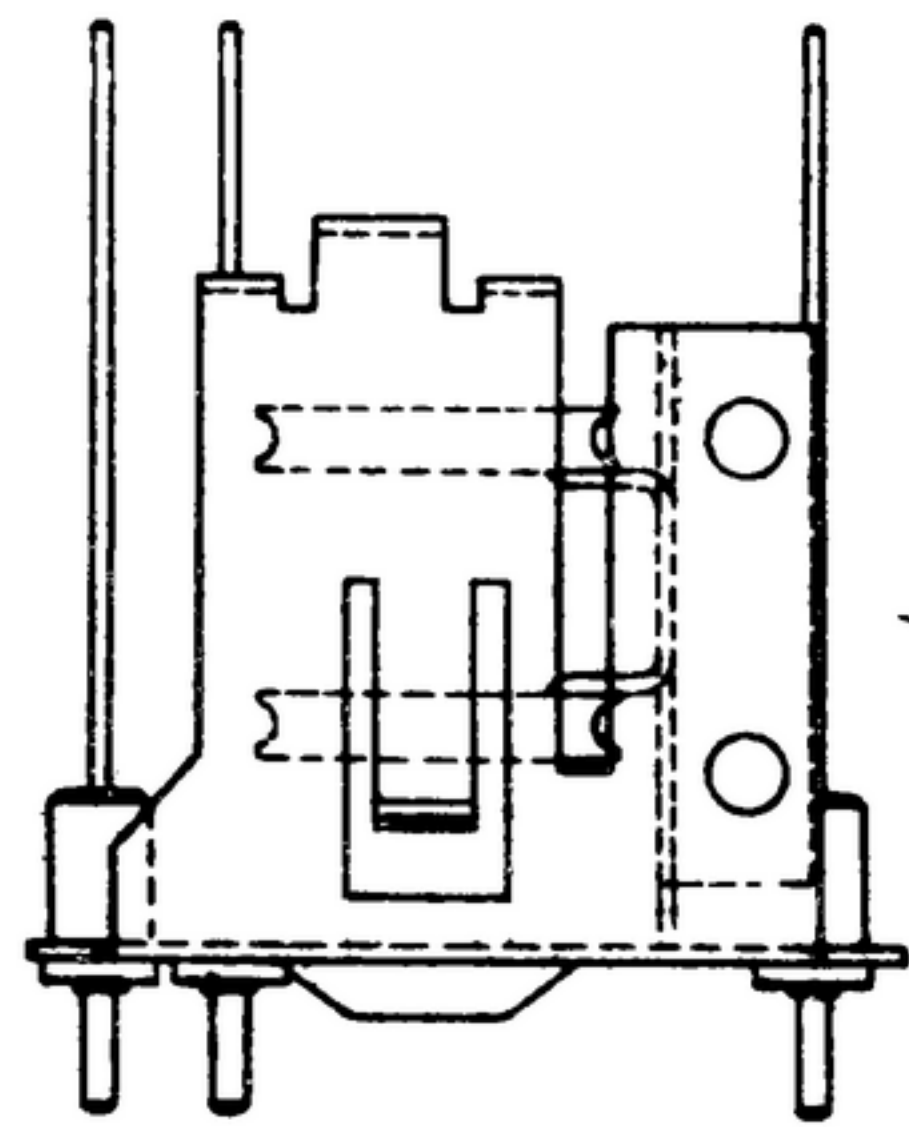
*COL. 540 7876 002*

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
<del>A4</del>	<del>A1 - DELETED NOTE 3 (VARNISH) A2 - ITEM 5 WAS VARNISH; A3 - ADDED (5) TO NOTE 4. A4 - REPLACED COLLINS PART NO'S WITH SWE PART NO'S;</del>	<del>17 NOV 59</del>	<del>42428-PC-59-A1-51 REV'D PME</del>
B	(1) - ADDED NOTES 6 & 7; (2) - ADDED PT. NO. 055111216-65 & PT. NO. SM-B-249071-1 WAS SM-B-283266-1, ADDED NOTES NOS. 6, 7	9 DEC 60	42428-PC-59 REV'D. PME



- NOTES:
- ASSEMBLE LINK (2) TO FRAME (1) AS SHOWN & ROLL.
  - PRESS TERMINALS (4) INTO FRAME (1) AS SHOWN.
  - SOLDER EDGE OF FRAME (1) TO LINK (2) AS SHOWN USING ROSIN CORE SOLDER (5) PER SPEC QQ-S-571, COMP SNGO WARP PER SPEC MIL-S-6872.
  - IN ALL SPLIT BALLOONS TOP FIGURE IS MATERIAL LIST ITEM INDICATOR & BOTTOM FIGURE IS QUANTITY.
  - AS SUPPLIED BY NATIONAL RIVET AND MFG. CO. WAUPUN WIS. PART NO. AB-1-3-ST - MATL TYPE C1006, C1010 OR C1015 STEEL PER FED SPEC QQ-W-409 OR EQUAL.
  - FINISH M262 PER SPEC. MIL-F-14072.

<del>A2</del>	<del>Y0S130317-7</del>	<del>5</del>	<del>AsREQD</del>	<del>SOLDER, SOFT</del>	<del>QQ-S-571</del>	<del>4</del>
<del>B2</del>	<del>055111216-65</del>	<del>4</del>	<del>6</del>	<del>SM-B-249270 TERMINAL-INSL.</del>		<del>6,7</del>
		<del>3</del>	<del>4</del>	<del>SM-B-249071-1 RIVET-TUBULAR</del>		
		<del>2</del>	<del>1</del>	<del>SM-G249084 LINK ASSY</del>		
		<del>1</del>	<del>1</del>	<del>SM-G249077 FRAME-ANT COIL</del>		

SWE PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC	NOTE
LIST OF MATERIAL							
COLLINS PART NO. <i>558 0422 002</i>							

DRAWN <i>R. B. R.</i>				CHECKED <i>R. B. R.</i>		APPROVED		-COLLINS RADIO CO. -OESAR RAPIDS, IOWA <i>14214-PH-51-93</i>		DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES  FORT MONMOUTH NEW JERSEY  <b>SM-B-249071</b>	
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.003 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64 MACHINED ANGLES MAY VARY ±.1° SHEARED ANGLES MAY VARY ±.55° BROKEN ANGLES MAY VARY ±.1° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.								SIGNAL CORPS			
558 0442 004 - 1 SM-D-249 091 SC-DL-248715								REVIEWED <i>PME</i>			
COLLINS NO. QTY NEXT ASSY USED ON								APPROVED <i>HLV</i> <i>PME</i>			
APPLICATION								DATE <i>20 DEC '55</i> SCALE <i>2/1</i>			